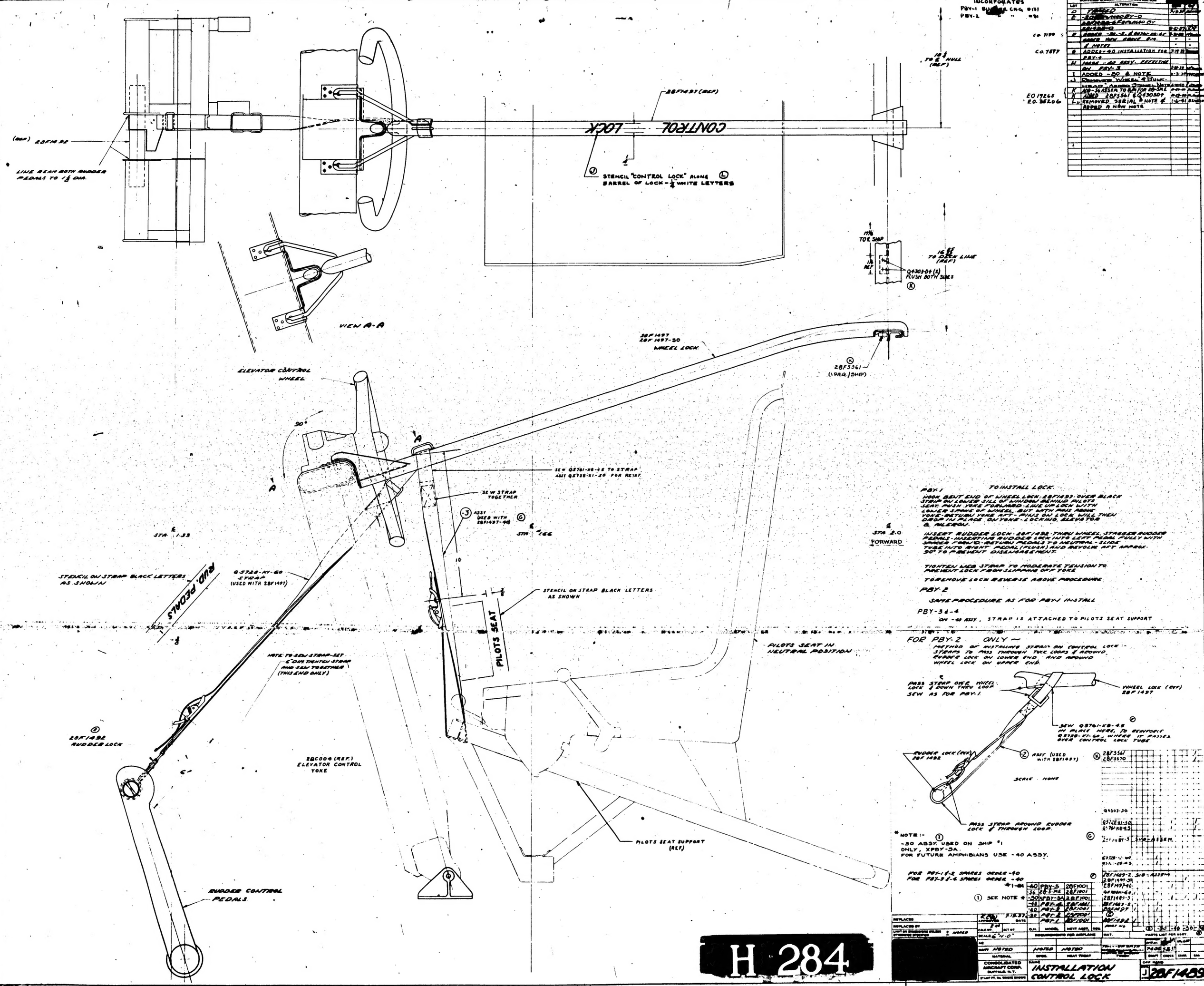
INCORPORATES
PBY-1 BULLETIN CHG. 0131
PBY-2 " " 091

LET	ALTERATION	
D	PASSED	
E	ADDED -30 & -40 ASSY	
	REVISED & FORWARDED BY	
	ADDED -50	
F	ADDED -30, -2 & BASIC -20-4C	
	ADDED NEW ABOVE D.N.	
	& NOTES	
G	ADDED -40 INSTALLATION FOR PBY-4	
H	MADE -40 ASSY. EFFECTIVE ON PBY-4	
I	ADDED -50 & NOTE	
J	REMOVED WHEEL & HUB. ADDED STENCIL NOTE	
K	ADD -50 ASSEM TO B/M FOR 28-SAE	
K	ADDED 28F5361 & Q430304	
L	REMOVED SERIAL & NOTE & ADDED A NEW NOTE	

C.O. 7199
C.O. 7877
EO 19265
E.O. 28206



PBY-1 TO INSTALL LOCK.

HOOK BENT END OF WHEEL LOCK 28F1497 OVER BLACK STRAP ON LOWER SILL OF WINDOW BEHIND PILOTS SEAT. PUSH YOKE FORWARD. LINE UP LOCK WITH LOWER SPOKE OF WHEEL BUT WITH PINS AGAINST YOKE - RETURN YOKE AFT - PINS ON LOCK WILL THEN DROP IN PLACE ON YOKE - LOCKING ELEVATOR & AILERON.

INSERT RUDDER LOCK 28F1492 THRU WHEEL, STAGGER RUDDER PEDALS - INSERTING RUDDER LOCK INTO LEFT PEDAL FULLY WITH SPACER PROVID - RETURN PEDALS TO NEUTRAL - SLIDE TUBE INTO RIGHT PEDAL (FRONT) AND REVOLVE AFT APPROX. 90° TO PREVENT DISENGAGEMENT.

TIGHTEN WEB STRAP TO MODERATE TENSION TO PREVENT LOCK FROM SLIPPING OFF YOKE

TO REMOVE LOCK REVERSE ABOVE PROCEDURE.

PBY-2

SAME PROCEDURE AS FOR PBY-1 INSTALL

PBY-3 & -4

ON -40 ASSY, STRAP IS ATTACHED TO PILOTS SEAT SUPPORT

FOR PBY-2 ONLY —

METHOD OF INSTALLING STRAP ON CONTROL LOCK - STRAPS TO PASS THROUGH TWO LOOPS & AROUND RUDDER LOCK ON LOWER END AND AROUND WHEEL LOCK ON UPPER END.

* NOTE :-
-50 ASSY. USED ON SHIP #1 ONLY, XPBY-3A.
FOR FUTURE AMPHIBIANS USE -40 ASSY.

FOR PBY-1 & -2 SPARES ORDER -40
FOR PBY-3 & -4 SPARES ORDER -40
*1-84

-40	PBY-3	28F1001
-36	PBY-3-ME	28F1001
-50	PBY-3A	28F1001
-48	PBY-4	28F1001
-40	PBY-3	28F1001
-30	PBY-2	28F1001
	PBY-1	28F1001

SEE NOTE *

28F5567	
28F5570	
Q430304	
Q5728-K1-60	
Q5761-KB-45	
28F1497-3	SUB-ASSEM.
Q5728-K1-40	
Q5761-KB-45	
28F1489-2	SUB-ASSEM.
28F1497-30	
28F1497-40	
Q5728-K1-60	
28F1489-3	
28F1489-2	
28F1497	
28F1492	

REPLACES	APPROVAL	DATE	
REPLACED BY			
SCALE	ACT WT	G.H.	MODEL
SCALE 3/4" = 0"		REQUIREMENTS PER AIRPLANE	
MAT'L NOTED	NOTED	NOTED	NOTED
MATERIAL	SPEC.	HEAT TREAT	

CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.

NAME INSTALLATION CONTROL LOCK

J 28F1489

H 284